

电机拆装作业指导书 (Motor rework instructions)

产品图号 (Part Number)	VD-SH001-REV.A	文件编号 (Number)	VD-SH001-2022-1-24	日期 (Date)	2022/1/24
拆电机：准备图中的工具 (Remove the motor: prepare the tools in the photo) ① ② ③ ④ ⑤ 用扳手将螺钉从电机上拧下来 (Unscrew the screw from the motor with a wrench) 先用橡皮锤上下左右敲打电机尾部，再敲打电机法兰盘 (First knock the motor tail up, down, left and right with a rubber hammer, and then knock the motor flange) 当较难拆下时，需要同时用一字螺丝刀在连接处撬开缝隙。 (When it is difficult to remove, it is necessary to pry the gap at the joint with a slotted screwdriver at the same time.) 用刀片将基座和电机连接面的密封胶清理干净。(Clean the sealant on the connecting surface of the base and the motor with a blade) 将电机上的密封胶也清理干净。 (Clean the sealant on the motor)					
装电机：在电机直口的位置打上一圈密封胶 (Install the motor: place a ring of sealant on the position of the straight mouth of the motor) ① 将电机通电来调整电机安装孔和基座螺纹孔对齐 (Power on the motor to adjust the alignment of the motor mounting hole and the base threaded hole) ② 在螺钉最后的五至七牙上打上螺纹胶 (Thread glue is applied to the last five to seven teeth of the bolts) ③ 用手电钻将螺钉锁紧 (Tighten the screws as shown in the photo) ④ 用45Nm的力矩将螺钉拧紧 (Tighten the screws with a torque of 45 Nm) ⑤ 在螺钉上做好预紧标记 (Make a green mark on the nut) ⑥					
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